

# FACT SHEET

Bio-based TPE: Compounds based on Renewable Raw Materials with Adhesion to Polar Thermoplastics INDUSTRY CONSUMER

#### Our Know-how – Your Advantage

- Contains renewable materials
- Traceable bio-based carbon content according to ASTM D6866
- Bio-based content up to 55%
- Adhesion to polar thermoplastics like ABS, PC, PC/ABS
- Hardness range 40-85 ShA (filled/unfilled)
- PCF reduction by up to ~25% compared to fossilbased alternatives
- Processing comparable to fossil-based TPE
- In-process recycling possible
- REACH, RoHS, SVHC, EN71-3

#### **Typical Applications**

- Handles
- Function and design elements
- Razors



 Soft touch surfaces (thumb wheels, push buttons, switches)







#### **Technical Data**

	Unit	Virgin compound: TF6FMA	HRB9000/ 156	HRB9000/ 173	HRB9000/ 128
Bio-content	%	-	53	55	34
Hardness	ShA	60	40	60	80
Density	g/cm³	1.10	1.10	1.16	1.04
Tensile Strength	MPa	4.5	2.0	8.0	15.0
Elong. at Break	%	600	500	450	300
PCF	kgCO <sub>2</sub> e/kg	3.62	2.65	2.57	3.62
Color		natural	natural	natural	natural
Adhesion to ABS	N/mm	4.7 (B)	2.5 (D)	6.0 (C/D)	5.5 (B)

## Christina Havlicek-Stelzl

Market Manager Consumer

"Thanks to our bio-based compounds with adhesion to polar thermoplastics like ABS and PC, we are now able to serve an even wider market with more sustainable TPEs. Application fields are ranging from power tool handles up to design elementsboth in the consumer and industry market."

### TALK TO OUR EXPERTS!

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